



NEPCOAT Qualified Products List A

for Protective Coatings for
NEW and 100% BARE EXISTING Steel for Bridges

NTPEP System No.	Coats		Slip Coef Class	Manuf'r Coating DFT (min/max) mil micron	VOC Tested g/L	QPL Accepted Dates
		3-COAT SYSTEM				
		TESTED AND ACCEPTED				
NEPCOAT LIST A - INORGANIC Zinc Rich Primer / Epoxy or Urethane Intermediate / Aliphatic Urethane Finish						
SSC(03)-01 (A7-97)	CARBOLINE COMPANY					from
	Primer	Carbozinc [®] 11 HS Inorganic Zinc Primer	B ¹	2-6 50-150	278	2/15/05
	Interm	Carboguard [®] 893 Epoxy Intermediate		3-6 75-150	189	until
	Topcoat	Carbothane 133 HB Aliphatic Polyurethane		3-7 75-175	370	spring 2010
	¹ Footnote	6 mils max DFT, 18 hrs min cure, 15 oz/gal max thin				
SSC(03)-08*	INTERNATIONAL PAINT INC					from
	Primer	Interzinc [®] 22HS Inorganic Zinc Silicate Primer	B ¹	2.5-5 63-125	365	2/15/05
	Interm	Intergard 475HS Epoxy		4-8 100-200	191	until
	Topcoat	Interthane 870 Polyurethane		3-5 75-125	405	spring 2009
	¹ Footnote	4 mils max DFT, 16 hrs min cure, 8 oz/gal max thin'r				
SSC(04)-04*	ICI PAINTS / DEVOE COATINGS					from
	Primer	Catha-Coat [®] 304V Silicate Inorganic Zinc Coating	B ¹	2-4 50-100	319	10/5/06
	Interm	Bar-Rust [®] 231 Multi-Purpose Epoxy Mastic		4-8 100-200	229	until
	Topcoat	Devthane [®] 379UVA Aliphatic Urethane Enamel		2-3 50-75	255	fall 2010
	¹ Footnote	3 mils max DFT, 24 hrs min cure, zero max thin'r				
SSC(06)-05*	CARBOLINE COMPANY					from
	Primer	Carbozinc [®] 11 HS Inorganic Zinc Primer	B ¹	2-6 50-150	323	06/21/07
	Interm	Carboguard [®] 893 Epoxy Intermediate		3-6 75-150	200	until
	Topcoat	Carbothane 133 LH Aliphatic Polyurethane		3-6 75-150	295	spring 2011
	¹ Footnote	6 mils max DFT, 18 hrs min cure, 15 oz/gal max thin				

¹ Footnote Information from the Slip-Coefficient and Creep Resistance Test Certificate is given for use w/ primed bolted connections.

- NOTE 1 NEPCOAT- NORTHEAST PROTECTIVE COATINGS COMMITTEE of CT, DE, ME, MA, NH, NJ, NY, PA, RI, VT
- 2 NTPEP (Nat'l Transport'n Product Evaluat'n Program). See Structural Steel Coating test data at <http://data.ntpep.org>.
 - 3 Accelerated lab and field testing of coating systems is performed according to AASHTO NTPEP R-31 criteria.
 - 4 Systems are accepted for use on NEW and 100% BARE EXISTING steel for bridges cleaned by abrasive blasting.
 - 5 SSC(yr)-xx systems comply with AASHTO R-31 Evaluation Practice & NEPCOAT Acceptance Criteria.
 - 6 VOC values are lab test results using unthinned samples. NEPCOAT max VOC limit is 420 g/L (3.5 lb/gal). Individual state requirements for VOC limits may differ.
 - 7 Recommended DFT values are listed by manufacturer (see NTPEP DataMine Test 7). Also check Product Data Sheets.
 - 8 Any change in coating formulation from that tested will result in removal of the system from the QPL.
 - 9 The QPL term is 5 years starting from the date of acceptance until the next biannual NEPCOAT meeting. See R-31.
 - * Acceptance is CONDITIONAL pending submission within four years of successful 2-year field history. A startup list of five bridges painted with the paint system must be submitted within two years. See Acceptance Criteria.
 - ** Requalification is per R-31, sect. 12.1, except that the manufacturer has an additional (6th) year to complete the 5-year requalification term if the identical system is being retested at the end of the 5-year term.



NEPCOAT Qualified Products List B

for Protective Coatings for
NEW and 100% BARE EXISTING Steel for Bridges

NTPEP System No.	Coats	Slip Coef Class	Manuf'r Coating DFT (min/max) mil	VOC Tested g/L	QPL Accepted Dates
	3-COAT SYSTEM				
	TESTED AND ACCEPTED				

NEPCOAT LIST B - ORGANIC Zinc Rich Primer / Epoxy or Urethane Intermediate / Aliphatic Urethane Finish

SSC(03)-02 (B7-97)	CARBOLINE COMPANY				
Primer	Carbozinc [®] 859 Organic Zinc Rich Epoxy Primer	B ¹	3-10	75-225	326
Interm	Carboguard [®] 888 Epoxy Polyamide		3-10	75-225	331
Topcoat	Carbothane 133 HB Aliphatic Polyurethane		3-7	75-175	370
¹ Footnote	6 mils max DFT, 4 days min cure, 10% vol max thin				

SSC(03)-05*	AMERON INTERNATIONAL				
Primer	Amercoat [®] 68HS Zinc Rich Epoxy Primer	A ¹	1-3	25-75	240
Interm	Amercoat [®] 399 Fast Drying Epoxy		4-8	100-200	182
Topcoat	Amercoat [®] 450H Gloss Aliphatic Polyurethane		2-3	50-75	303
¹ Footnote	Slip coefficient does not meet Class B requirements				

SSC(03)-11*	PPG INDUSTRIES				
Primer	Aquapon [®] 97-670 Zinc Rich Primer ABC	B ¹	3-4	76-102	383
Interm	Pitt-Guard [®] 97-946 All Weather DT Rust Epoxy		4-7	102-178	241
Topcoat	Pitthane [®] 95-8800 HB Urethane Enamel		2-5	51-127	267
¹ Footnote	4 mils max DFT, 24 hrs min cure				

SSC(03)-12*	INTERNATIONAL PAINT INC				
Primer	Interzinc [®] 52 Epoxy Zinc Rich	∅	2-3	50-75	364
Interm	Intergard 475HS Epoxy	(not tested)	4-8	100-200	191
Topcoat	Interfine [®] 979 Polysiloxane		3-6	75-150	206
∅Footnote	The test was not performed.				

(continues) (List B continues) (List B continues)

¹Footnote Information from the Slip-Coefficient and Creep Resistance Test Certificate is given for use w/ primed bolted connections.

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* Acceptance is CONDITIONAL pending submission within four years of successful 2-year field history. A startup list of five bridges painted with the paint system must be submitted within two years. See Acceptance Criteria.

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NEPCOAT Qualified Products List B

for Protective Coatings for
NEW and 100% BARE EXISTING Steel for Bridges

NTPEP System No.	Coats	Slip Coef Class	Manuf'r Coating DFT (min/max) mil	VOC Tested g/L	QPL Accepted Dates
	3-COAT SYSTEM				
	TESTED AND ACCEPTED				

NEPCOAT LIST B - ORGANIC Zinc Rich Primer / Epoxy or Urethane Intermediate / Aliphatic Urethane Finish

SSC(04)-02*	CARBOLINE COMPANY				from
	Primer Carbozinc® 859 Organic Zinc Rich Epoxy Primer	B ¹	3-10 75-250	327	11/17/05
	Interm Carboguard® 888 Epoxy Polyamide		3-8 75-200	320	until mtg.
	Topcoat Carbothane 133 LH Aliphatic Polyurethane		3-6 75-150	311	fall 2009
	¹ Footnote 6 mils max DFT, 4 days min cure, 10% vol max thin				
SSC(04)-03	SHERWIN WILLIAMS COMPANY				from
	Primer Zinc Clad® III HS Organic Zinc Rich Epoxy Primer	B ¹	3-5 75-125	330	11/17/05
	Interm Macropoxy® 646 Fast Cure Epoxy		5-10 125-250	191	until mtg.
	Topcoat Acrolon™ 218 HS Acrylic Polyurethane		3-6 75-150	280	fall 2010
	¹ Footnote 5 mils max DFT, 7 days min cure, zero thinner				
SSC(05)-02*	MAB PAINTS				from
	Primer Ply-Tile Epoxy Organic Zinc Rich Primer	--- ¹	3-5 75-125	404	10/5/06
	Interm Ply-Mastic 650 HB Epoxy Coating		4-6 100-150	270	until
	Topcoat Ply-Thane 890 HS Aliphatic Acrylic Urethane		2-4 50-100	256	fall 2010
	¹ Footnote Slip coefficient is under retest				

¹ Footnote Information from the Slip-Coefficient and Creep Resistance Test Certificate is given for use w/ primed bolted connections.

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7 Recommended DFT values are listed by manufacturer (see NTPEP DataMine Test 7). Also check Product Data Sheets.

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NEPCOAT Qualified Products List C

for Protective Coatings for
NEW and 100% BARE EXISTING Steel for Bridges

NTPEP System No.	Coats	2-COAT SYSTEM ¹⁰ TESTED AND ACCEPTED	Slip Coef Class	Manuf'r Coating DFT (min/max) mil micron	VOC Tested g/L	QPL Accepted Dates
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NEPCOAT LIST C - ORGANIC Zinc Rich Primer / ----- / Topcoat

SSC(02)-04*	SHERWIN WILLIAMS COMPANY	Primer Corothane [®] I Galvapac One Pack Zinc Primer Interm ----- Topcoat Fast Clad [®] Urethane	B ¹	3.5-4 90-100 --- --- 6-9 150-225	298 --- 263	from 4/19/05 until spring 2009
		¹ Footnote 4 mils max DFT, 24 hrs min cure				

¹ Footnote Information from the Slip-Coefficient and Creep Resistance Test Certificate is given for use w/ primed bolted connections.

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7 Recommended DFT values are listed by manufacturer (see NTPEP DataMine Test 7). Also check Product Data Sheets.

8 Any change in coating formulation from that tested will result in removal of the system from the QPL.

9 The QPL term is 5 years starting from the date of acceptance until the next biannual NEPCOAT meeting. See R-31.

* Acceptance is CONDITIONAL pending submission within four years of successful 2-year field history. A startup list of five bridges painted with the paint system must be submitted within two years. See Acceptance Criteria.

** Requalification is per R-31, sect. 12.1, except that the manufacturer has an additional (6th) year to complete the 5-year requalification term if the identical system is being retested at the end of the 5-year term.



NEPCOAT Acceptance Criteria List A, B, C

for Protective Coatings for
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AASHTO R31-Testing Standard & NEPCOAT Acceptance Criteria (3/16/04, 2/15/05, 10/16/08)

TEST NO. 1 - SLIP COEFFICIENT

<u>Primer</u>	Acceptance criteria (min.)
IOZ	Slip coefficient 0.5 (Class B) required
OZ	Report results only

TEST NO. 2 - SALT FOG RESISTANCE (ASTM B117)

Delamination	Acceptance criteria: no delamination allowed
Rust / Blistering	Acceptance criteria (max.):

	//----- RUST CRITERIA -----//	-- BLISTER CRITERIA--						
<u>Primer</u>	<u>System</u>	<u>@ Hrs</u>	<u>max creep</u>	<u>ave creep</u>	<u>% length</u>	<u>in scribe</u>	<u>@ Hrs</u>	<u>Convers'n #</u>
IOZ	P-I-T	5000	4 mm	2 mm	not req'd	not req'd	4000	8
OZ	P-I-T	5000	4 mm	2 mm	not req'd	not req'd	4000	7

TEST NO. 3 - CYCLIC WEATHERING RESISTANCE (ASTM D5894)

Delamination	Acceptance criteria: no delamination allowed
Rust / Blistering	Acceptance criteria (max.):

	//----- RUST CRITERIA -----//	-- BLISTER CRITERIA--						
<u>Primer</u>	<u>System</u>	<u>@ Hrs</u>	<u>max creep</u>	<u>ave creep</u>	<u>% length</u>	<u>in scribe</u>	<u>@ Hrs</u>	<u>Convers'n #</u>
IOZ	P-I-T	5040	4 mm	2 mm	not req'd	not req'd	4032	9
OZ	P-I-T	5040	8 mm	4 mm	not req'd	not req'd	4032	8

GLOSS value	Acceptance criteria: Report results only
GLOSS % Retent'n	Acceptance criteria: Report results only
COLOR Change, Δe	Acceptance criteria: Report results only

TEST NO. 4 - ABRASION RESISTANCE (ASTM D4060)

Weight Loss	Acceptance criteria: Report results only
Wear Index	Acceptance criteria: Report results only

TEST NO. 5 - ADHESION (ASTM D4541)

Pull-Off Strength	Acceptance criteria (min.) for both primer and PIT panels:
IOZ	2.4 MPa (350 psi)
OZ	4.1 MPa (600 psi)

TEST NO. 6 - FREEZE THAW STABILITY

Pull-Off Strength	Acceptance criteria: achieve min. Test 5 req'd PIT adhesion results and fall within 60% of Test 5 values
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TEST NO. 7 - COATING IDENTIFICATION TESTS

VOC	Acceptance criteria: Max. 420 g/L (3.5 lb/gal). Individual state requirements may differ.
Coating properties	Acceptance criteria: Report only
Coating thickness	Acceptance criteria: A 2-coat system shall be tested and applied at min. total 9 mils DFT.

(continued)



NEPCOAT Acceptance Criteria List A, B, C

for Protective Coatings for NEW and 100% BARE EXISTING Steel for Bridges

AASHTO R31-Testing Standard & NEPCOAT Acceptance Criteria (3/16/04, 2/15/05, 10/16/08)

TEST NO. 8 - ATMOSPHERIC EXPOSURE (TWO YEAR) at ocean beach site

Acceptance criteria: To be determined / Report results

ITEM NO. 9 - FIELD HISTORY (TWO YEAR)

Acceptance criteria: (All systems after SSC 06-05) The coating manufacturer must submit two notifications;

- (1) a startup list within two years of product acceptance identifying five bridges (in a cold/wet climatic region) which have been coated with a minimum of 400 liters (100 gallons) of the coating system (i.e. total volume of primer, intermediate and topcoat); and
- (2) the same list of bridges within four years of product acceptance after the system has two years (min.) of successful field performance. "Successful performance" is simply defined as whether the Owner is satisfied with its application and performance to date, and whether the Owner would recommend the use of the coating again.

PRODUCT VERIFICATION TESTING

AASHTO R-31 Appendix recommends that the Owner perform product verification testing for determining if the coatings supplied to a project are the same quality as the manufacturer's materials originally tested and certified for acceptance.

The R-31 Test 7- Coating Identification Tests are described in Sect. 9 and Appendix X1, and the lab test results are given in NTPEP DataMine (<http://data.ntpep.org>) along with the manufacturer's listed values.

When the Owner performs verification testing, the following tolerances apply:

<u>Verification Test</u>	<u>R-31 Section</u>	<u>R-31 App X1</u>	<u>ASTM Test</u>	<u>DataMine Test 7</u>	<u>Tolerance *</u>
Total solids (% by mass)	9.7.13.1	X1.1.1.1.6	D 2369	Line 2	± 5 %
Pigment (% by mass)	9.7.13.5	" 8	D 2371	" 3	± 5 %
Mass per volume (g/L)	9.7.13.8	" 5	D 1475	" 6	± 2 %
Viscosity (Stormer)	9.7.13.9	" 4	D 562	" 7	± 8 %

* The tolerance is applied to the DATAMINE "test result" value (not the manufacturer's "listed value").

These tolerances apply to the primer and intermediate coats each in their mixed condition (not Part A, Part B components).

For topcoats, if the color is different from the original color in NTPEP testing, then these tolerances apply to the Owner's verification test values the first time a particular color is used.